

5050983



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5001957

D350-591-311
Job Sheet 173050-A

**Part No:** D350-591-311**Job Qty:** 1 ea**Part Name:** Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/13/18**Job Tracking No:****Due Date:** 3/23/18**Created By:** Michelle Gagnon-Donovan**Type:** SOLD**Description:**

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3272-1 JLM IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified by:EC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
210	HandFinish	1 pcs		3/22/18	0.00	0.18	HandFinish1		BEB 18-03-23
220	Powdercoat	1 pcs		3/22/18	0.00	0.29	Powdercoat1		BEB 18-03-23
230	HandFinish	1 pcs		3/23/18	0.00	0.18	HandFinish3		BEB 18-03-23
240	QC	1 pcs		3/23/18	0.00	0.00	QC3		38
250	Packaging	1 pcs		3/23/18	0.00	0.00	Packaging1-3		9-89
260	QC	1 pcs		3/23/18	0.00	0.00	QC4		
265	DC	1 pcs		3/23/18	0.00	0.00	DC		
270	Packaging	1 pcs		3/23/18	0.00	0.00	Packaging3-1		DAS
280	QC21-FG	1 Ea		3/23/18	0.00	0.00	QC21		21 MAR 27 2018

Part Op 220 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: 9-89

Descriptions: 265 - Photocopy bluefile and type labels as per PPP D350-591-311 CHG001

270 - Identify and pack for shipping as per PPPD350-591-311 Location : FG084

Wing walk. M138711

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	250-Packaging	5047357
AN4-13A	Bolt	8 Ea (8 ea)	250-Packaging	5049072
AN5-36A	Bolt	2 Ea (2 ea)	250-Packaging	5041116
D2230-3	Mounting Lug	4 Ea (4 ea)	250-Packaging	5049159
D2618	Bushing	2 Ea (2 ea)	250-Packaging	5043411
D2856-400-720	Abrasion Strip 4" X 7.20"	2 Ea (2 ea)	250-Packaging	5037306
D3235-1	Mounting Lug	2 Ea (2 ea)	250-Packaging	5049171
D3278-041	Support Assembly	1 Ea (1 ea)	250-Packaging	5053036
MS21042L3	Nut	2 Ea (2 ea)	250-Packaging	5038704
MS21042L4	Nut	8 Ea (8 ea)	250-Packaging	5045901
MS21042L5	Nut	2 Ea (2 ea)	250-Packaging	5046880
NAS1149D0363J	Washer	4 Ea (4 ea)	250-Packaging	5015268
NAS1149D0463J	Washer	16 Ea (16 ea)	250-Packaging	5045845
NAS1149D0563J	Washer	4 Ea (4 ea)	250-Packaging	5027743

5050983x1xLH

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
250-Packaging	AN3-35A	2	276	0
	AN4-13A	8	671	0
	AN5-36A	2	252	0
	D2230-3	4	71	0
	D2618	2	440	0
	D2856-400-720	2	159	0
	D3235-1	2	70	0
	D3278-041	1	9	0
	MS21042L3	2	3,094	0
	MS21042L4	8	3,340	0
	MS21042L5	2	793	0
	NAS1149D0363J	4	3,255	0
	NAS1149D0463J	16	4,398	0
	NAS1149D0563J	4	2,202	0
	DSI9410-011	5041237		
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S050983



**Heli – Access – Step LH – High Gear, Long Step, Aerazur
Float Compatible**

PART NO: D350 – 591 – 311

Serial No/Batch: S046941

Revision:

Operation: Packaging

Change No: CHG002

Mfg Date: 03/13/18

Job No: 173050 – A